



HELPFUL RESOURCES

- [Video lesson: Artists Drawing with Glass](#)
- [Video lesson: Working with Stringer](#)
- [Artists at Work: Ted Sawyer](#)

PRODUCTS FEATURED IN THIS LESSON

- [Black Opalescent, Fine Frit, 5 lbs \(0100-0001\)](#)
- [French Vanilla Opalescent, Fine Frit, 5 lbs \(0137-0001\)](#)
- [Black Opalescent Stringer, 2 mm \(0100-0272\)](#)
- [French Vanilla Opalescent Stringer, 2 mm \(0137-0272\)](#)
- [Bullseye Shelf Primer, 5 lb bucket \(8220\)](#)
- [Kiln bricks & dams](#)
- [Bohle Glass Nippers with Carbide Jaws \(7166\)](#)

SUGGESTED FIRING SCHEDULES

FULL FUSE FIRING CYCLE WITH VERTICAL STRINGER

	RATE	TEMPERATURE	HOLD
1	350° F (176° C)	1100° F (593° C)	:30
2	350° F (176° C)	1525° F (829° C)	1:00*
3	AFAP	900° F (482° C)	2:00**
4	100° F (37° C)	800° F (426° C)	:01
5	180° F (82° C)	700° F (371° C)	:01
6	600° F (315° C)	70° F (21° C)	:01

* Process soak time can be altered based on visual confirmation

** Anneal hold time assumes a final thickness of roughly 0.4" (1 cm)