

**HELPFUL RESOURCES**

- [TechNote 7: Monitoring Kiln Temperatures for Successful Annealing](#)
- [Annealing Thick Slabs](#)
- [Reactive Potential of Bullseye Glass and Rods & Stringers](#)
- [Mold Tips: Suggested Slumping Schedules](#)
- [Video lesson: Firing: Basic Principles](#)
- [Video lesson: Firing: Basic Applications](#)

**FEATURED PRODUCTS**

- [Opaline Opalescent Sheet Glass \(000403\)](#)
- [Orange Transparent Coarse Frit \(001125-0003\)](#)
- [Clear Transparent Tekta, 6 mm, Sheet Glass \(001100-0680\)](#)
- [GlasTac Gel, 32 oz bottle \(8269\)](#)
- [Lamp Bender Conic, 12.2", Slumping Mold \(8740\)](#)
- [Annealing Thick Slabs Wall Chart \(8099\)](#)

**FIRING SCHEDULES**

Consult the chart "[Annealing Thick Slabs](#)" to determine the most appropriate firing schedule for your piece.

**FIRST FIRING SCHEDULE**

	RATE	TEMPERATURE	HOLD
1	300° F (166° C)	1000° F (537° C)	:20
2	600° F (333° C)	1335° F (723° C)	:10
3	AFAP	900° F (482° C)	4:00
4	27° F (15° C)	800° F (426° C)	:00
5	49° F (27° C)	700° F (371° C)	:00
6	162° F (90° C)	70° F (21° C)	:00

**SECOND FIRING SCHEDULE**

	RATE	TEMPERATURE	HOLD
1	162° F (90° C)	1000° F (537° C)	:20
2	600° F (333° C)	1335° F (723° C)	:10
3	AFAP	900° F (482° C)	4:00
4	27° F (15° C)	800° F (426° C)	:00
5	49° F (27° C)	700° F (371° C)	:00
6	162° F (90° C)	70° F (21° C)	:00