

⊕ Programming the Sentry Xpress 4 Additional Information

KILNS USED IN THIS PROJECT

- [Paragon Caldera Kiln with Sentry Xpress 4.0 Controller](#)
- [Paragon BenchTop-16 Kiln with Sentry Xpress 4.0](#)

EQUIPMENT/SUPPLIES IN THIS PROJECT

- [Ball Surface, 10.125", Slumping Mold](#)
- Safety glasses
- Flashlight
- Kevlar gloves

FIRING SCHEDULE

	RATE	TEMPERATURE	HOLD
1	300° F (167° C)	1200° F (649° C)	:30
2	AFAP	900° F (482° C)	1:00
3	100° F (56° C)	700° F (371° C)	:00
4	AFAP	70° F (21° C)	:00