

Pattern Bar: Segment Slab Additional Information

PRODUCTS USED

Light Cyan sheet (000216-0030-F)
Umber sheet (000310-0030-F)
Bullseye Vermiculite Board (8240)
Ball Surface mold (8736)

Fiber Paper (7036), (7037)
Bullseye Shelf Primer (8220) (8222)
Spartan Glass Cleaner Concentrate (8236)

Note: Because the prolonged heatwork used in this process exceeds Bullseye's testing parameters, we recommend testing the glasses you select for compatibility and color stability. For a guide to testing compatibility, see TechNotes 3: Compatibility of Glasses.

FIRING SCHEDULES

Tack Firing

	RATE	TEMPERATURE	HOLD
1	300° F (167° C)	1300° F (704° C)	:10
2	AFAP	900° F (482° C)	4:00
3	27° F (15° C)	800° F (427° C)	:00
4	49° F (27° C)	700° F (371° C)	:00
5	162° F (90° C)	70° F (21° C)	:00

Full Fuse Firing

	RATE	TEMPERATURE	HOLD
1	300° F (167° C)	1225° F (663° C)	:45
2	600° F (333° C)	1525° F (829° C)	1:30
3	AFAP	900° F (482° C)	1:30
4	100° F (56° C)	700° F (371° C)	:00
5	AFAP	70° F (21° C)	:00

Slump Firing

	RATE	TEMPERATURE	HOLD
1	300° F (167° C)	1225° F (663° C)	:05
2	AFAP	900° F (482° C)	1:00
3	100° F (56° C)	700° F (371° C)	:00
4	AFAP	70° F (21° C)	:00