



# Artists at Work: Miguel Unson

## HELPFUL RESOURCES

- [Video lesson: Artists Drawing with Glass](#)
- [Video lesson: Working with Stringer](#)
- [Artists at Work: Ted Sawyer](#)

## PRODUCTS FEATURED

- Black Opalescent, Fine Frit, 5 lbs ([000100-0001](#))
- French Vanilla Opalescent, Fine Frit, 5 lbs ([000137-0001](#))
- Black Opalescent Stringer, 2 mm ([000100-0272](#))
- French Vanilla Opalescent Stringer, 2 mm ([000137-0272](#))
- Bullseye Shelf Primer, 5 lb bucket ([008220](#))
- [Kiln bricks & dams](#)
- Bohle Glass Nippers with Carbide Jaws

## FIRING SCHEDULE WITH VERTICAL STRINGER

	<b>RATE</b>	<b>TEMPERATURE</b>	<b>HOLD</b>
<b>1</b>	350° F (176° C)	1100° F (593° C)	0:30
<b>2</b>	350° F (176° C)	1525° F (829° C)	1:00**
<b>3</b>	AFAP*	900° F (482° C)	2:00†
<b>4</b>	100° F (37° C)	800° F (426° C)	0:01
<b>5</b>	180° F (82° C)	700° F (371° C)	0:01
<b>6</b>	600° F (315° C)	70° F (21° C)	0:01

\*AS FAST AS POSSIBLE

\*\*PROCESS SOAK TIME CAN BE ALTERED BASED ON VISUAL CONFIRMATION

† ANNEAL HOLD TIME ASSUMES A FINAL THICKNESS OF ROUGHLY 0.4" (1 CM)